



Cabinet for Economic Development

Report} Kentucky Facilities

In Nelson County

April 11, 2018

Number of Facilities:	61
Total Full-Time Employment:	4,964



Introduction and Methodology

The Kentucky industry reports provide a list of facilities (with 10 or more employees) normally associated with Cabinet programs. Most information is taken directly from surveys completed by each facility or from phone or personal contact with the facility. Survey information is collected on an annual basis. Facility name, address, location, product or service, employment and other information may change and often does change between annual surveys. While all attempts are made to capture ongoing changes from data provided by facilities, local economic development contacts, media announcements, and Cabinet programs, no guarantee can be made that changes will be discovered. Also included on these reports, but not counted in the total number of facilities or full-time employment, are new location projects recently announced in Kentucky. The projects are identified by (announced) next to their projected full-time employment.

Disclaimer

The information provided herein by the Kentucky Cabinet for Economic Development is believed to be accurate but is not warranted and is for informational purposes only. While all attempts are made to insure the correctness and accuracy of information in this report and to make corrections and change errors brought to our attention, no representation or guarantee, express or implied, is made as to the accuracy of the information presented. Any information provided in this report is provided without assurances or warranties and should not be relied upon as fact. The Kentucky Cabinet for Economic Development assumes no liability for the accuracy of the information contained in this report.

A V Gauge & Fixture South LLC

1201 Deatsville Rd
Coxs Creek, KY 40013-7614

502-331-9819

www.avgauge.com

Aluminum based v-shaped hulls and raised chassis for armor of military vehicles. Machine design and construction.

Full-time Employment: 36 (2017)

Established: 1997

NAICS Codes: 333514

Contact: Mr. Denis Levasseur, Owner

AA Machine Inc

321 Glenwood Drive
Bardstown, KY 40004

502-350-3881

www.aa-machine.com

Industrial machine parts: jigs, fixtures, gears. Special machines

Full-time Employment: 8 (2017)

Established: 1994

NAICS Codes: 332710

Contact: Mr. Alvin Cecil, Pres

Affordable Truss Inc

225 Dee Head Rd
New Haven, KY 40051-6148

502-549-8629

www.affordabletruss.com

Wooden floor & roof trusses

Full-time Employment: 15 (2017)

Established: 1995

NAICS Codes: 321213, 321214

Contact: Mr. J. W. Nalley, Owner/Pres

American Fuji Seal Inc

1051 Bloomfield Rd
Bardstown, KY 40004-9746

502-348-9211

www.fujiseal.co.jp/americas

Plastic labels and multipack carriers

Full-time Employment: 548 (2017)

Established: 1968

NAICS Codes: 322220, 326199

Contact: Mr. Maki Shirokawa, Exec VP Opers

American Greetings Corp

800 American Dr
Bardstown, KY 40004-9233

502-348-1000

www.amgreetings.com

Greeting cards

Full-time Employment: 487 (2017)

Established: 1984

NAICS Codes: 323111, 511191

Contact: Mr. Roger Bias, HR Mgr

Armag Corporation

Sub of Haydon Holdings, LLC

300 Armag Avenue
Bardstown, KY 40004-2041

40 Lucknow Ct
Bardstown, KY 40004-2113

502-348-3987

www.armagcorp.com

Steel fabricating: ammunition & explosive storage magazines

Full-time Employment: 53 (2017)

Established: 1984

NAICS Codes: 332312

Contact: Mr. Paul Haydon, Pres

B G Machine Inc

2990 New Haven Rd
Bardstown, KY 40004-9509

502-348-9061

www.bgmachineinc.com

Machine shop: lathe & mill work; CNC, NC & precision machining; surface grinding; arc, gas, MIG, TIG & heliarc welding; drilling, boring & cutting/custom equipment

Full-time Employment: 12 (2017)

Established: 1981

NAICS Codes: 332710, 333318, 811310

Contact: Mr. Pat Wathen, Pres/Owner

Ballard Inc

128 Banjo St
Bardstown, KY 40004

502-350-4490

Trucking, except local

Full-time Employment: 49 (2017)

Established: 2004

NAICS Codes: 484230

Contact: Mr. Kurt Ballard, Pres

Beam Suntary

1600 Lebanon Junction Rd
Boston, KY 40107-8550

502-215-2288

www.beamsuntary.com

Whiskey & bourbon distillation

Full-time Employment: 92 (2017)

Established: 1933

NAICS Codes: 312140

Contact: Mr. Steve Lutes

Blend Pak Inc

10039 High Grove Rd
Bloomfield, KY 40008-0458

*PO Box 458
Bloomfield, KY 40008*

502-252-8000

www.blendpak.com

A dry blending plant producing seasoned flour, marinades and rubs, spices and seasoning blends, seasoned coatings, batters, breaders for red meat, poultry, and seafood

Full-time Employment: 48 (2017)

Established: 1990

NAICS Codes: 311824, 311999

Contact: Mr. Dan Sutherland, Owner

Bloomfield Farms

Division of Blend Pak Inc

575 Spencer Mattingly Lane
Bardstown, KY 40004

502-348-1333

www.thebloomfieldfarms.com

Manufacture gluten-free flour/baker products for bakery and other manufacturing industries (food). BloomField Brand.

Full-time Employment: 16 (2017)

Established: 2010

NAICS Codes: 311211

Contact: Mrs. Sue Sutherland, CEO

Boone's Abattoir Inc

100 Old Bloomfield Pike
Bardstown, KY 40004-2000

502-348-3668

www.boonesbutchershop.com

Ham, sausage, bacon & meat slaughtering & processing

Full-time Employment: 34 (2017)

Established: 1946

NAICS Codes: 311611, 311612

Contact: Mr. Jerry Boone, Pres

Chris's Custom Cabinets

3460 E John Rowan Blvd
Bardstown, KY 40004-2241

502-348-3689

www.chrisscustomcabinets.com

Custom cabinets, kitchen, bath, bar, islands, entertainment ctr, etc

Full-time Employment: 50 (2017)

Established: 1976

NAICS Codes: 337110

Contact: Mr. Eric Sonne, Owner

Country Gardens

6201 Buchannan
Bardstown, KY 40004

502-348-1188

Fruits & vegetables distribution

Full-time Employment: 27 (2017)

Established: 1980

NAICS Codes: 424480

Contact: Mr. Dick Roby, Owner

Custom & Specialty Millwork Inc

1015 Deatsville Rd
Coxs Creek, KY 40013-7614

*PO Box 188
Hillview, KY 40129*

502-349-1464

Laminated cabinets & store fixtures

Full-time Employment: 6 (2017)

Established: 1989

NAICS Codes: 337215

Contact: Mr. Mark Smith, Pres

Demipac Inc

300 Spencer Mattingly Lane
Bardstown, KY 40004

*525 Wilson Parkway
Bardstown, KY 40004*

502-507-8459

Plastic packaging

Full-time Employment: 10 (2017)

Established: 2012

NAICS Codes: 326112, 493110

Contact: Mr. David Cooper, Owner

Efficiency Machine LLC

2937 Deatsville Road
Coxs Creek, KY 40013-7702

502-348-0076

Machine part/press parts; check fixtures; airline maintenance tools; machine rollers; conveyor rollers and parts; CNC machining

Full-time Employment: 2 (2017)

Established: 1991

NAICS Codes: 332710

Contact: Mr. Eric Gies, Co-Owner

FET Engineering Inc

903 Nutter Dr
Bardstown, KY 40004-2606

502-348-2130

www.fetusa.com

Nickel molds, vacuum form tooling and trials, fixtures, jigs, foam tooling, gauges, laser welding, CAD design/ development for the automotive, aerospace, medical and home building industries.

Full-time Employment: 51 (2017)

Established: 1987

NAICS Codes: 332313, 333511, 333514, 541512

Contact: Ms. Ann Hardin, Pres

Flowers Foods Inc

Flowers Baking Co. of Bardstown, LLC

1755 Parkway Drive
Bardstown, KY 40004

502-350-4700

www.flowersfoods.com

Producer and marketer of packaged bakery foods

Full-time Employment: 188 (2017)

Established: 2009

NAICS Codes: 311812

Contact: Mr. Billy Donaldson, Pres

GBA Office Solutions

622 N 3rd St
Bardstown, KY 40004-1716

502-348-2765

www.gbaprinting.com

Offset & letterpress printing; desktop publishing; computer typesetting; glue, perfect, saddle stitch, plastic spiral, side wire, sewn & staple binding; digital printing, wide format color; blueprint reproduction

Full-time Employment: 7 (2017)

Established: 1981

NAICS Codes: 323111, 323120

Contact: Mr. Oran Morton, Pres

Glasscock Log & Lumber Inc

2870 Springfield Rd
Bloomfield, KY 40008-7311

502-252-9408

www.glasscocklumber.com

Timber logging & sawmill

Full-time Employment: 5 (2017)

Established: 1995

NAICS Codes: 113310, 321113

Contact: Mr. Mark Glasscock, Pres

Haydon Holdings LLC

40 Lucknow Ct
Bardstown, KY 40004-2113

502-348-3926

www.haydonmaterials.com

Corporate office

Full-time Employment: 11 (2017)

Established: 1953

NAICS Codes: 551114

Contact: Mr. David Haydon, Pres

Haydon Materials Bardstown LLC

2095 E John Rowan Blvd
Bardstown, KY 40004-2028

40 Lucknow Ct
Bardstown, KY 40004

502-348-3926

www.haydonmaterials.com

Crushed limestone

Full-time Employment: 24 (2017)

Established: 1976

NAICS Codes: 212312

Contact: Mr. David Haydon, Pres

Heaven Hill Distilleries Inc

1064 Loretto Rd
Bardstown, KY 40004-2229

PO Box 729
Bardstown, KY 40004-0729

502-348-3921

www.HeavenHill.com

Whiskey & distilled spirits bottling, headquarters

Full-time Employment: 413 (2017)

Established: 1935

NAICS Codes: 312140, 551114

Contact: Mr. Max L. Shapira, Pres

Heaven Hill Distilleries Inc

8240 Louisville Rd
Coxs Creek, KY 40013

502-378-3921
www.heavenhill.com
Barrell warehouse

Full-time Employment: (2017)

Established: N/A

NAICS Codes: 312140

Contact:

HEC Manufacturing Inc

222 W John Rowan Blvd
Bardstown, KY 40004-9103

502-331-9500
Custom structural steel fabricating, steel returnable containers
(racks or pallets)

Full-time Employment: 37 (2017)

Established: 1997

NAICS Codes: 332312

Contact: Mr. Leo Essex, Pres

INOAC Packaging Group Inc

901 Nutter Dr
Bardstown, KY 40004-2604

502-348-5159
www.inoacusa.com
Manufacturer of high-end plastic cosmetic bottles

Full-time Employment: 105 (2017)

Established: 1988

NAICS Codes: 326160

Contact: Mr. David Rubin, Pres

Integrity Tool & Mold LLC

8599 High Grove Rd.
Coxs Creek, KY 40013

502-252-5800
Automation and machining services

Full-time Employment: 8 (2017)

Established: 2001

NAICS Codes: 332710

Contact: Mr. Jeff Lewis, Owner

Iron Works Enterprises Inc

3901 Pennebaker Avenue
Bardstown, KY 40004

502-348-4001
Fabrication, industrial maintenance and repair. Structural steel
erection.

Full-time Employment: 8 (2017)

Established: 2008

NAICS Codes: 238120

Contact: Mr. Charles Durbin, Owner

Irving Materials Inc

601 E John Rowan Blvd
Bardstown, KY 40004-2044

502-348-3027
www.irvmat.com
Ready-mixed concrete and concrete products

Full-time Employment: 15 (2017)

Established: 1976

NAICS Codes: 327320, 327390

Contact: Mr. Jim Spalding, Genl Mgr

ITSUWA KY, LLC

659 Wilson Parkway
Bardstown, KY 40004

502-349-2091
www.itsuwausa.com
E-coating of automotive parts

Full-time Employment: 36 (2017)

Established: 2016

NAICS Codes: 332812

Contact: Mr. Hisashi Ando

Johnan America Inc

600 Wilson Parkway
Bardstown, KY 40004-2073

502-350-0977
www.johnanamerica.com
Automotive door window regulators, chargeports, hood lock and
striker exterior assemblies

Full-time Employment: 210 (2017)

Established: 1998

NAICS Codes: 336320

Contact: Mr. Kohei Ando, Pres

Kentucky Bourbon Distillers Ltd

1869 Loretto Rd
Bardstown, KY 40004-2200

PO Box 785
Bardstown, KY 40004-0785

502-348-0081

www.kentuckybourbonwhiskey.com

Bourbon whiskey

Full-time Employment: 31 (2016)

Established: 1990

NAICS Codes: 312140

Contact: Ms. M. W. Kulsveen, Pres

Kentucky Owl, LLC

Bardstown, KY 40004

http://kentuckyowlbourbon.com

Distillery

Full-time Employment: 77 (announced)

Announced: 2017

NAICS Codes: 312140

Contact:

Kentucky Standard & Standard Communications

110 W Stephen Foster Ave
Bardstown, KY 40004-1416

502-348-9003

www.kystandard.com

Newspaper, magazine & specialty publishing, cable TV

Full-time Employment: 21 (2017)

Established: 1900

NAICS Codes: 511110, 511120, 511199

Contact: Ms. Jamie Sizemore, Publisher

Legacy Mold & Tool Inc

4525 Springfield Rd
Bardstown, KY 40004-8948

502-348-8151

Tool & die: plastic injection molds, jigs & fixtures

Full-time Employment: 2 (2017)

Established: 1997

NAICS Codes: 326199, 333511, 333514

Contact: Mr. Gary Proctor, Pres

Legend Lumber Lee Corp

150 Sawmill Road
Boston, KY 40107

PO Box 166
Boston, KY 40107

502-833-2903

Lumber mill; dry-kiln lumber

Full-time Employment: 19 (2017)

Established: 2016

NAICS Codes: 321113

Contact: Ms. Cynthia Tarr, Accountant

Luxco Inc

Rebel Yell Distillery

Bardstown, KY

www.luxco.com

Bourbon Distillery

Full-time Employment: 34 (announced)

Announced: 2016

NAICS Codes: 312140

Contact:

Mago Construction Co LLC

1551 E John Rowan Blvd
Bardstown, KY 40004-2031

PO Box 669
Bardstown, KY 40004-0669

502-348-3953

www.magoconst.com

Asphalt & asphalt products, crushed stone, surface & bituminous concrete mixes

Full-time Employment: 70 (2017)

Established: 1951

NAICS Codes: 212319, 324121

Contact: Mr. Mark R. Mathis, Pres

Mike's Woodworking

397 Spencer Mattingly Lane
Bardstown, KY 40004-9103

502-348-8291

www.mikeswoodworkinginc.com

Cabinets, vanities

Full-time Employment: 28 (2017)

Established: 1999

NAICS Codes: 337110

Contact: Mr. Michael A. Johnson Jr, Pres

Mitsuba Bardstown Inc

American Mitsuba Corporation

901 Withrow Ct
Bardstown, KY 40004-2605

502-348-3100

www.americanmitsuba.com

Windshield wiper, power window & cooling fan motors; cruise control devices

Full-time Employment: 140 (2017)

Established: 1986

NAICS Codes: 335312, 336390

Contact: Mr. Rusty Wimsett, Plant Mgr

MST Steel Corporation of Kentucky

860 Withrow Ct
Bardstown, KY 40004-4100

502-350-4100

www.mststeel.com

Slitting & cold-reduction of steel coil

Full-time Employment: 15 (2017)

Established: 2001

NAICS Codes: 331110, 493110

Contact: Mr. Richard Thompson, Pres

Nelson County Industries

Guthrie Opportunity Center

900 Nutter Dr
Bardstown, KY 40004

502-348-2481

www.communicare.org

Sheltered workshop: contract packaging services and recycling.

Full-time Employment: 23 (2017)

Established: 1993

NAICS Codes: 339999, 561910, 624310

Contact: Mr. Dan Simpson, CEO

NPR of America Inc

680 Wilson Parkway
Bardstown, KY 40004

502-350-9270

www.npramerica.com

Manufacture and sell piston rings for vehicles

Full-time Employment: 148 (2017)

Established: 2007

NAICS Codes: 336310

Contact: Mr. Yoshitaka Ogawa, Pres

ORBIS Corporation

705 Wilson Parkway
Bardstown, KY 40004

502-331-9900

www.orbiscorporation.com

Collapsible plastic containers. Returnable packaging.

Full-time Employment: 180 (2017)

Established: 2000

NAICS Codes: 325211

Contact: Mr. Joe Ashley, Plant Mgr

Polyair Corporation

300 Spencer Mattingly Ln
Bardstown, KY 40004-9103

502-348-7020

www.polyair.com

Manufacture foam packaging materials

Full-time Employment: 70 (2017)

Established: 1995

NAICS Codes: 326150

Contact: Mr. Rick Potter, Plant Mgr

Promotional Wood Products

10051 Bellwood Road
Boston, KY 40107

*PO Box 26
Boston, KY 40107*

502-833-4233

www.promowood.com

Designer and manufacturer of displays, packaging, gift items and custom fabrications and CNC services.

Full-time Employment: 13 (2017)

Established: 1986

NAICS Codes: 337110

Contact: Mr. Charlie Hutchens, Owner

Rock Drilling Inc

5501 Buchanan Blvd
Bardstown, KY 40004

*PO Box 2109
Bardstown, KY 40004*

502-348-6436

Drilling services

Full-time Employment: 19 (2017)

Established: 2004

NAICS Codes: 212312

Contact: Mr. David Frye, Pres/Owner

Sazerac Distillers, LLC

Barton 1792 Distillery

300 Barton Rd
Bardstown, KY 40004

*PO Box 788
Bardstown, KY 40004-0788*

502-348-3991

www.1792bourbon.com

Dried grain & whiskey distillation, processing, bottling, storage, & shipping.

Full-time Employment: 392 (2017)

Established: 1940

NAICS Codes: 312140

Contact: Mr. Johnnie Colwell, Vice Pres

Smith Brothers Distributing Company

1207 North Third Street
Bardstown, KY 40004

502-348-5967

www.budofbardstown.com

Beer and beverage distributor.

Full-time Employment: 40 (2017)

Established: 1971

NAICS Codes: 493110

Contact: Mr. Francis X Smith, Pres

St Martin's Dominican Community

3050 Gap Knob Rd
New Hope, KY 40052-6927

*PO Box 10
New Hope, KY 40052*

270-325-3061

www.newhope-ky.org

Religious periodical publishing & full-color printing

Full-time Employment: 10 (2017)

Established: 1983

NAICS Codes: 323111, 511120

Contact: Mr. Dennis J. Musk, Pres

Strong Spirits Inc

999 Withrow Ct
Bardstown, KY 40004

502-233-1232

www.strongspirits.com

Contract bottling of distilled spirits, storage of bulk distilled spirits, copacking sale of bulk distilled spirits

Full-time Employment: 15 (2016)

Established: 2011

NAICS Codes: 312140

Contact: Mr. Michael Kanbar, Pres

Takigawa Corporation America

Parkway Dr
Bardstown, KY 40004

http://www.takigawa-corp.com/

Flexible packaging manufacturer

Full-time Employment: 180 (announced)

Announced: 2017

NAICS Codes: 326111

Contact:

Thai Summit Kentucky Corporation

1 Thai Summit Drive
Bardstown, KY 40004

502-350-6291

www.thaisummit.us

Stamped and welded aluminum assemblies

Full-time Employment: 29 (2017)

Established: 2017

NAICS Codes: 332313, 336370

Contact: Mr. Nunthawat Yuktanonda, Dir Admin

The Bardstown Bourbon Company LLC

1500 Parkway Drive
Bardstown, KY 40004

www.bardstownbourbon.com

Distilled Spirits

Full-time Employment: 36 (2017)

Established: 2016

NAICS Codes: 312140

Contact: Mr. David Mandell, Pres/CEO

Tower International Inc
Tower International Bardstown

850 Withrow Ct
Bardstown, KY 40004-2649

502-331-4100

www.towerinternational.com

Metal & automotive stampings and assemblies: embossed aluminum heat shields, upper body stampings, pillars, body side reinforcements, hinge reinforcements, suspension housings, side sills, stamping/fastener assemblies and small to medium assemblies.

Full-time Employment: 536 (2017)

Established: 1994

NAICS Codes: 332119, 336370

Contact: Mr. Rex Houck, Plant Mgr

Toyota Boshoku Kentucky LLC
Bardstown Facility

1051 Withrow Ct
Bardstown, KY 40004-2644

502-349-6000

www.tbamerica.com

Automotive door trim and interior parts

Full-time Employment: 354 (2017)

Established: 1991

NAICS Codes: 336360

Contact: Mr. Mike French, HR Mgr

Trade Winds Transit Inc

1065 Bloomfield Road
Bardstown, KY 40004

502-348-3503

www.tradewindstransit.net

Trucking, OTR and local, general contract carrier.

Full-time Employment: 77 (2017)

Established: N/A

NAICS Codes: 484121

Contact: Mr. Chris Monin, Pres

United Supply Services Inc
USS Inc

2100 Pennebaker Ave
Bardstown, KY 40004

502-349-7144

www.uss-usa.com

Fabricated structural metal products

Full-time Employment: 3 (2017)

Established: 2010

NAICS Codes: 332312, 332999

Contact: Mr. Wilman E. Davis Jr., Pres/Owner

Vittitow Cabinets Inc

11145 New Haven Rd
New Haven, KY 40051-6011

502-549-3128

www.vittitowcabinets.com

Custom wooden cabinets & raised panel doors

Full-time Employment: 47 (2017)

Established: 1965

NAICS Codes: 337110

Contact: Mr. Jack Vittitow, Pres

Willett Distillery

1869 Loretto Road
Bardstown, KY 40004

PO Box 785

Bardstown, KY 40004

502-348-0899

www.kentuckybourbonwhiskey.com

Bourbon and rye whiskey distillery

Full-time Employment: 35 (2017)

Established: 2012

NAICS Codes: 312140

Contact: Ms. Janelle Kulsveen, Mgr